

# **SMART Gas Detector/Transmitter(4~20mA)**

## **DA - 800**

**with built-inLCD & explosion proof  
- Suction Type -**



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# Contents

- Introduction ----- page 3
  - Features ----- page 3
  - Specification ----- page 4
  - Terminal ----- page 5
  - Wiring ----- page 5
  - Userprogramming ----- page 6
  - Dimension ----- page 14

## [ Introduction ]

DA-800 detects various combustible, toxic and VOC gases leaked from industrial areas and display its density for gas producers, gas users, gas reservoirs, gas by-producers, and so on. It is an indicator and transmitter type gas detector which converts detection signal into a standard current signal and transmit output to external devices.

Transmitter of DA-800 displays sensor's current and voltage signal by gas density on LCD, still converts into 4-20mA standard current output signal and transmit to external side.

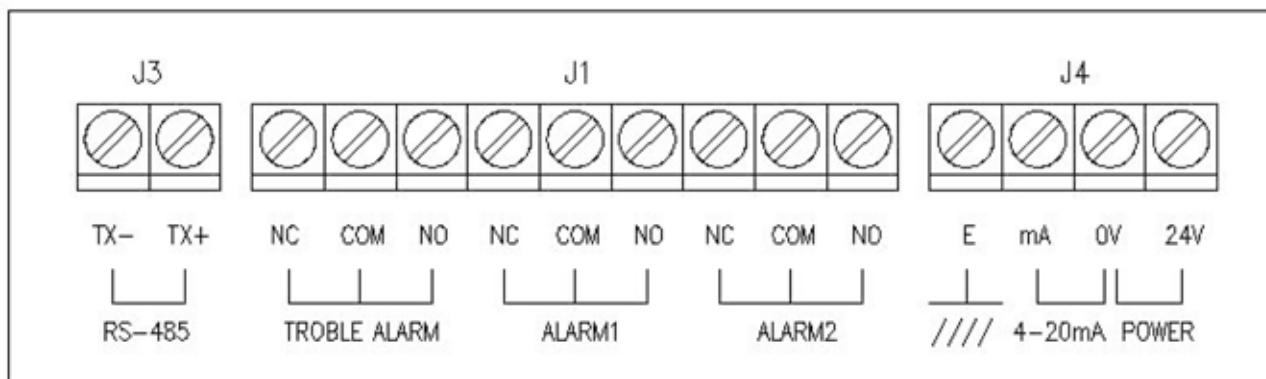
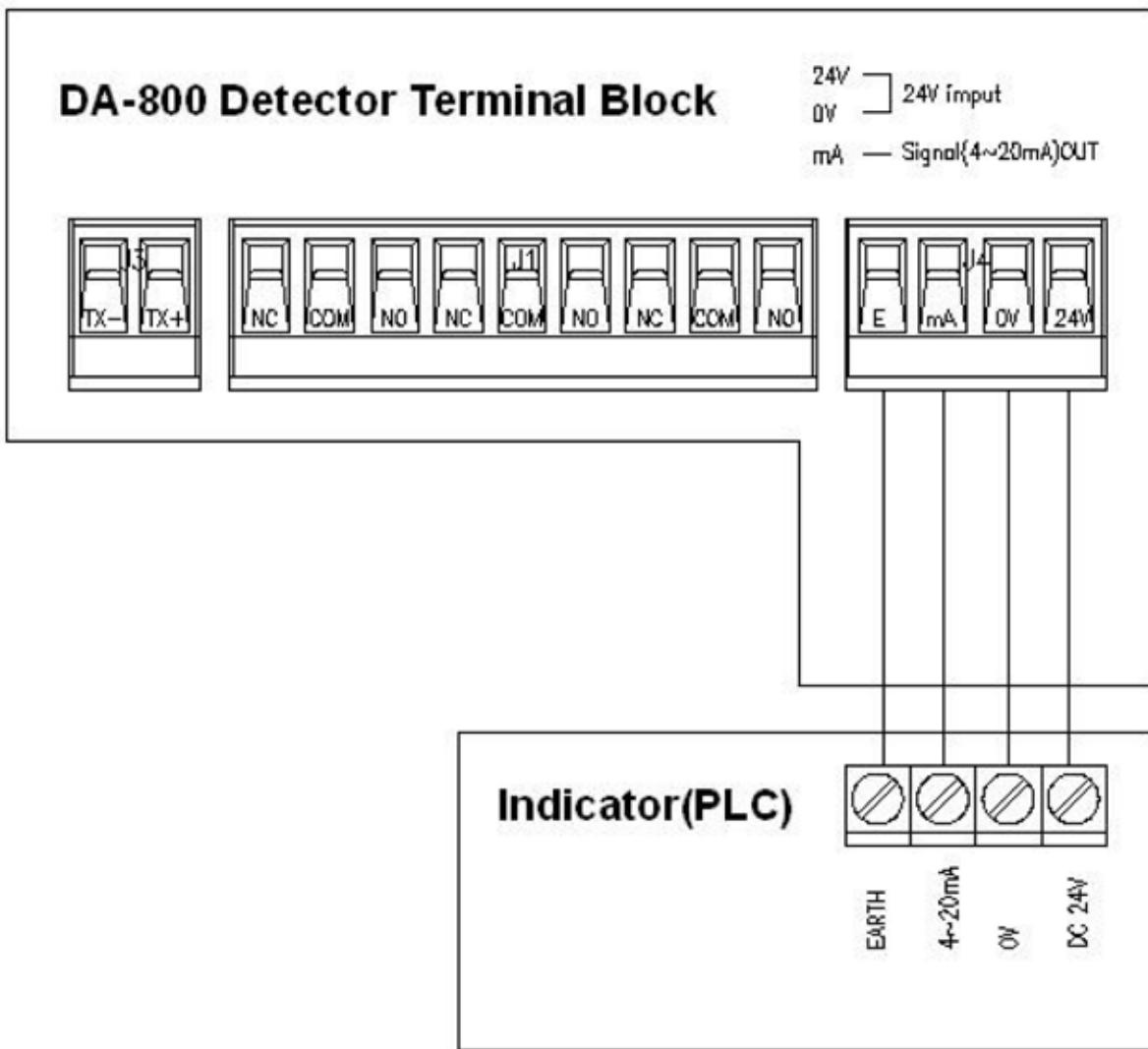
4-20mA standard current output signal can be transmitted to various controller such as Gas leakage alarm system (GMS1000, GMS2000) PLC, DDC, MMR to build a integrated or individual gas monitoring system.

## [Features]

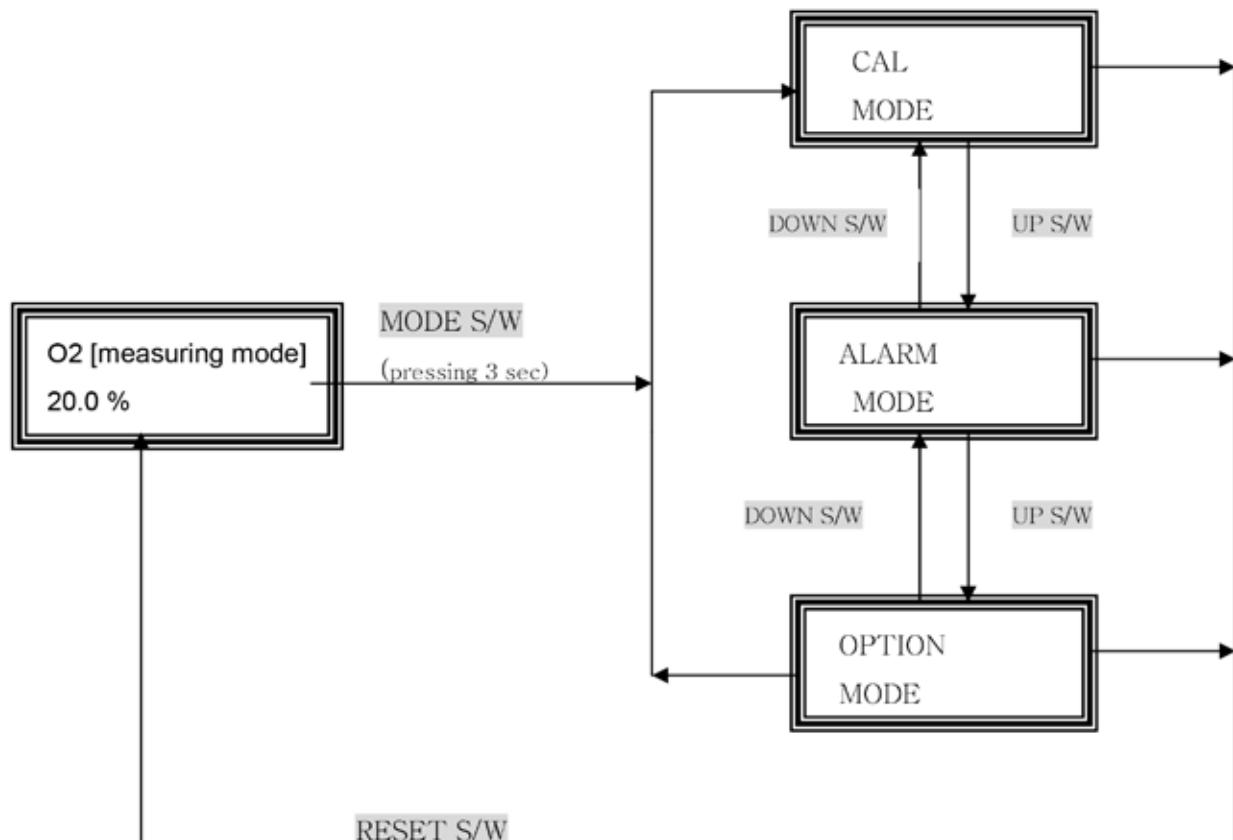
- ◆ Built-in micro processor realizes various artificial intelligent functions which result in more convenient, more accurate, and more efficient gas detection environment.
- ◆ Built-in HD(high dissolution) A/D converter for accurate output signal.
- ◆ LOW/HIGH 2 step relay contacts (AL1/AL2) enable to interlock with a various external devices like FAN.
- ◆ 4-20mA output enables stable and long distance (maximum 2.5km) signal transmission.
- ◆ User programmable Menu offers to set user's own operating functions.

**[Specification]**

| Segment                      | DA-800   |
|------------------------------|--|
| <b>Gas sampling</b>          | Suction type   |
| <b>Density display</b>       | LCD Display - PPM, %LEL , % (set by user)            |
| <b>Input power</b>           | DC 20~30V  |
| <b>Structure</b>             | Explosion proof                                      |
| <b>Target gas</b>            | Toxic, Combustible , O2, VOC(PID) (select)           |
| <b>Detection principle</b>   | Catalytic, Electro-Chemical, VOC(PID) ,NDIR (select) |
| <b>Suction flow rate</b>     | 0 ~ 1000ml/ min                                      |
| <b>Suction distance</b>      | Within 100m  |
| <b>Measurement range</b>     | Please refer to the target gas list (page 16)        |
| <b>Accuracy</b>              | ≤ ±2%/Full Scale                                     |
| <b>Response time</b>         | Within 20 seconds, 90% / full scale                  |
| <b>Sensor calibration</b>    | AUTO-CALIBRATION with Magnetic Switch                |
| <b>User programming</b>      | Calibration density & Measurement range              |
| <b>Wiring</b>                | CVVS & CVVSB 1.25sq*3wire                            |
| <b>Output signal</b>         | 4-20mA DC/F.S // RS-485(MODBUS-RTU)                  |
| <b>Alarm output</b>          | 2 Step (HIGH/LOW) Alarm RELAY CONTACT                |
| <b>Operation Temperature</b> | -10 °C ~ 50 °C                                       |
| <b>Operation humidity</b>    | 5 ~ 95%RH (Non-Condensing)                           |
| <b>Wire conduit</b>          | 1/2" or 3/4" PF,NPT                                  |
| <b>Housing material</b>      | Cast Aluminum Alloy                                  |
| <b>Mounting</b>              | Wall or Pipe Station                                 |

**[Terminal]**

**[ WIRING ]**


## [User programming]



### <1> CAL MODE

- Adjust zero calibration & span calibration for sensor calibration

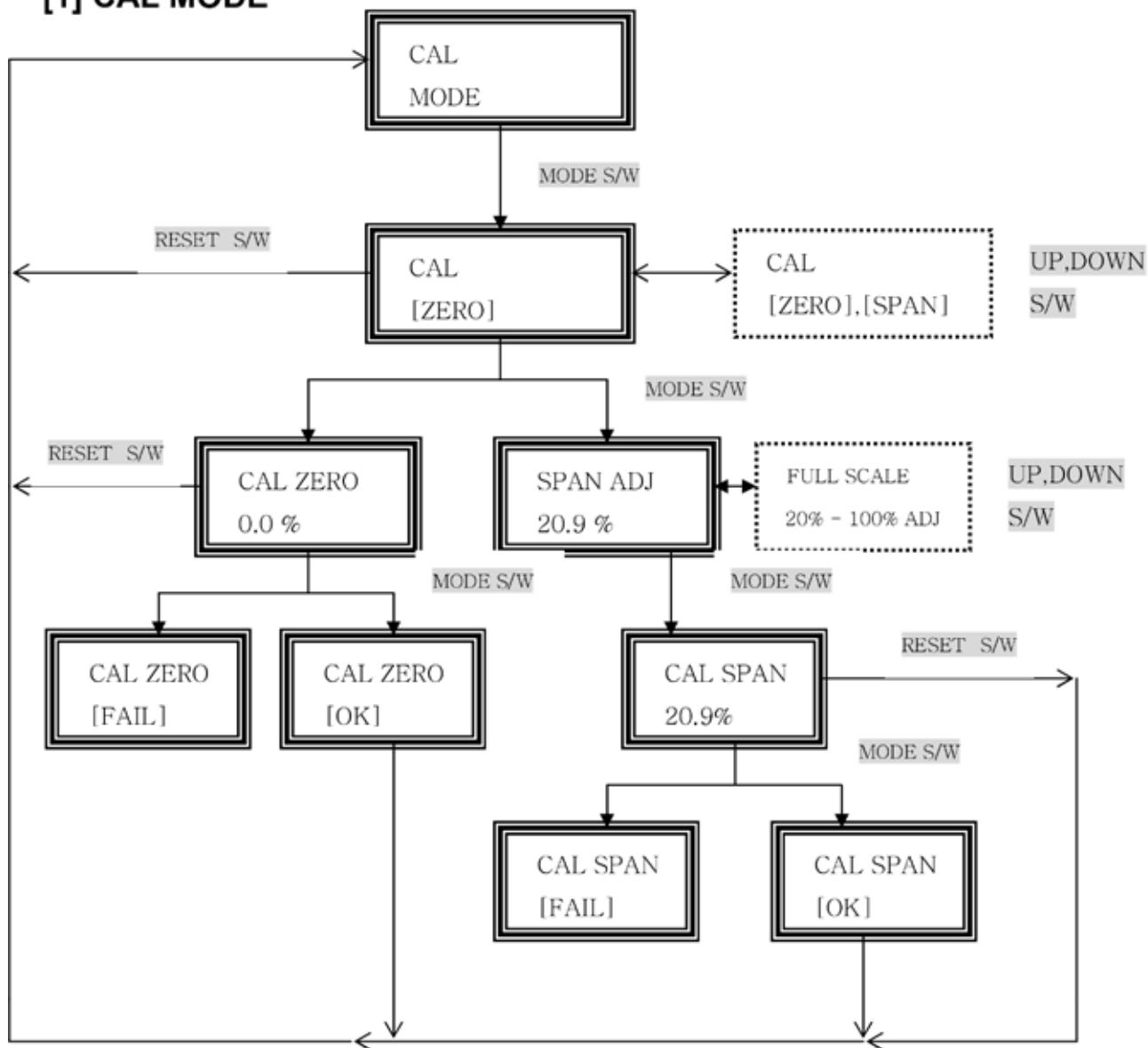
### <2> ALARM MODE

- Adjust setting value of alarm type, alarm 1, & alarm 2.

### <3> OPTION MODE

- Adjust the other parameters

## [1] CAL MODE



### (1.1) Zero calibration

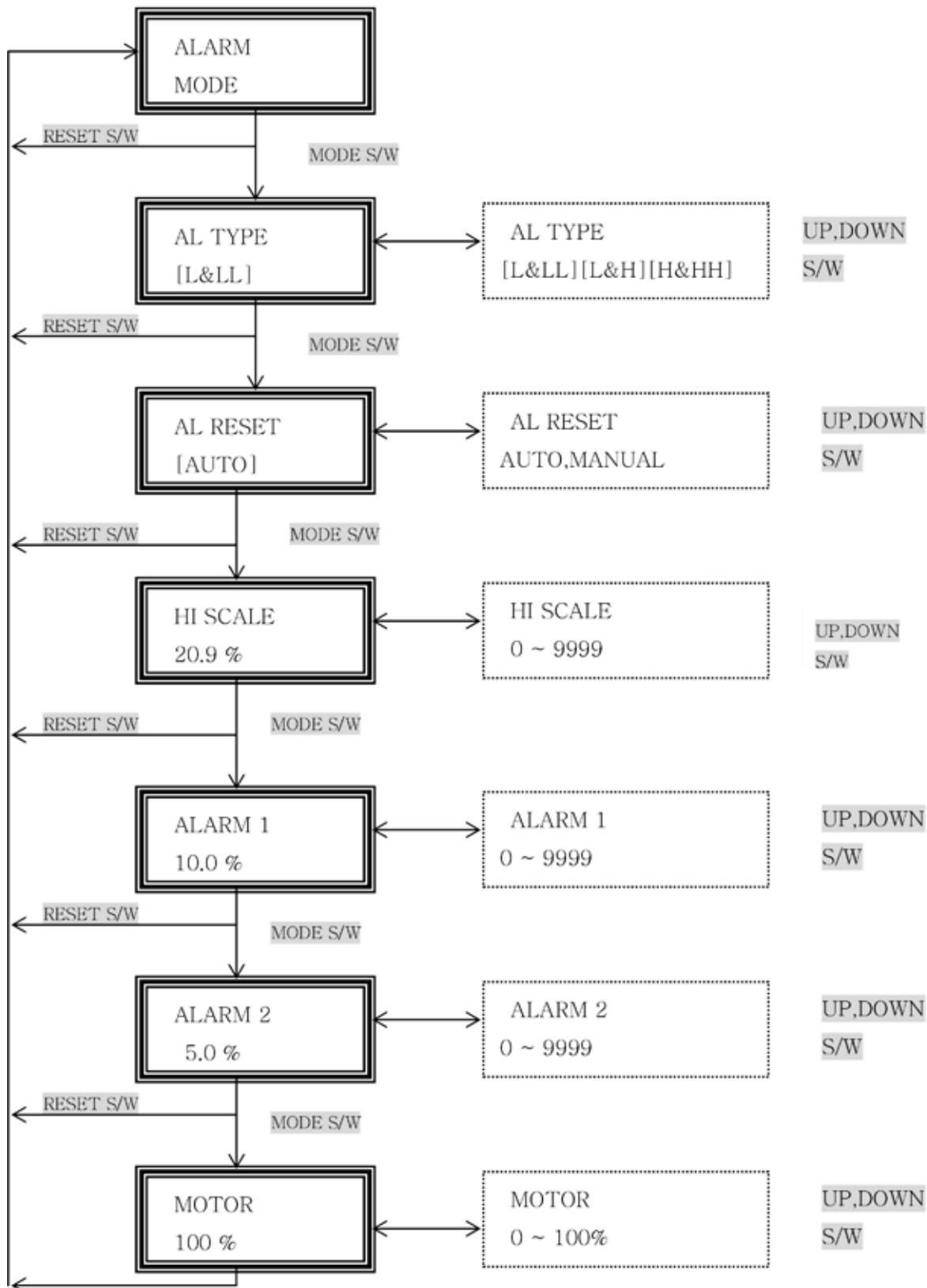
- ① At 'CAL [ZERO]', please press **MODE** key to start zero calibration. And then, "CAL ZERO <0.0%>" appears on the LCD.
- ② Please infuse the clean air or 100% nitrogen gas at 500ml/min flow rate until the displayed value is stabilized.
- ③ Please press **MODE** key to complete the zero calibration. And then, "CAL ZERO [OK]" appears on the screen. If the zero calibration is not successful, "CAL ZERO [FAIL]" will be appeared on the LCD during 2 seconds.

### (1.2) Span calibration

- ① At 'CAL [SPAN]', please press **MODE** key to start span calibration. And then, "SPAN ADJ <20.9%>" appears on the LCD.
- ② Please press **UP, DOWN** key to input the standard gas value.
- ③ Please press **MODE** key to confirm it. And then, "CAL SPAN [20.9%]" appears on the LCD.
- ④ Please infuse the standard gas at 500ml / min flow rate during 1 minute.
- ⑤ Please infuse the standard gas during one(1) minute. And then, please wait until the displayed value gets stabilized.
- ⑥ When the displayed vale has been stabilized, please press **MODE** key. And then, "CAL SPAN [OK]" appears on the LCD. If the calibration is not successful, "CAL SPAN [FAIL]" will be appeared on the

LCD during 2 seconds.

## [2] ALARM MODE



**(2.1) AL TYPE (Select alarm type)**

- It has Four(4) alarm types: L&L, L&H, H&L, and H&H
- You can use two alarm relay – relay 1 & relay 2.

(ex) If you set 'AL TYPE' to H&L:

- ➔ Relay 1- set high: when the measured value is higher than set value, alarm on.
- ➔ Relay 2 -set low: when the measured value is lower than set value, alarm on.

**(2.2) AL RESET**

- The method how to control ALARM Relay .
- Select 'AUTO' ⇔ 'MANUAL'
  - <1> AUTO: The relay contact & Alarm LED releases according to set value automatically regardless of reset switch
  - <2> MANUAL: Only when you press reset switch, the relay contact & LED releases.

**(2.3) HI SCALE**

- Set 4 ~ 20mA output signal for full scale.

(ex) If you set SCALE to 100,

4mA output signal displays '0' and 20mA output signal displays '100'.

**(2.4) ALARM 1**

- According to 'AL TYPE', alarm #1 on.

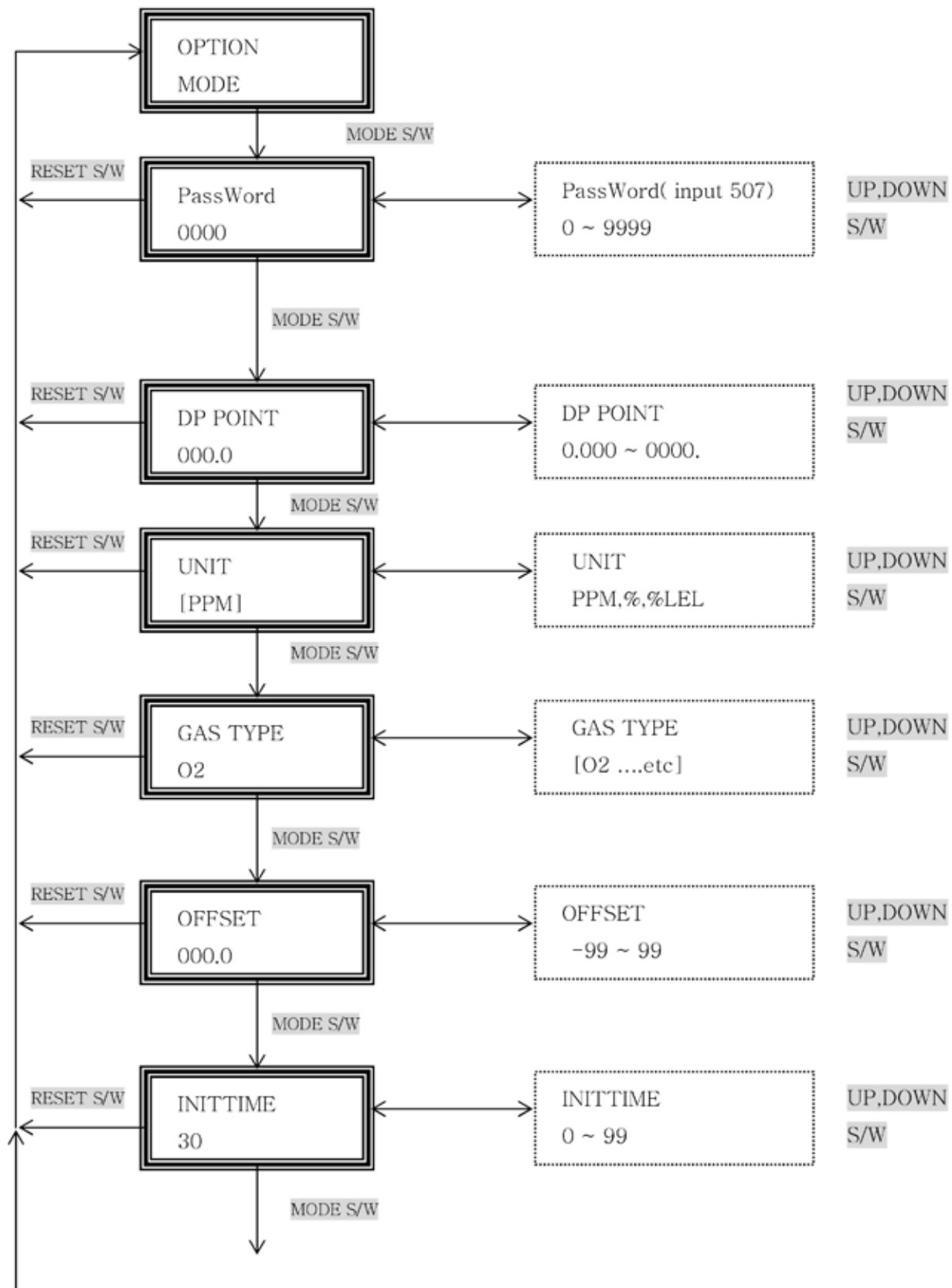
**(2.5) ALARM 2**

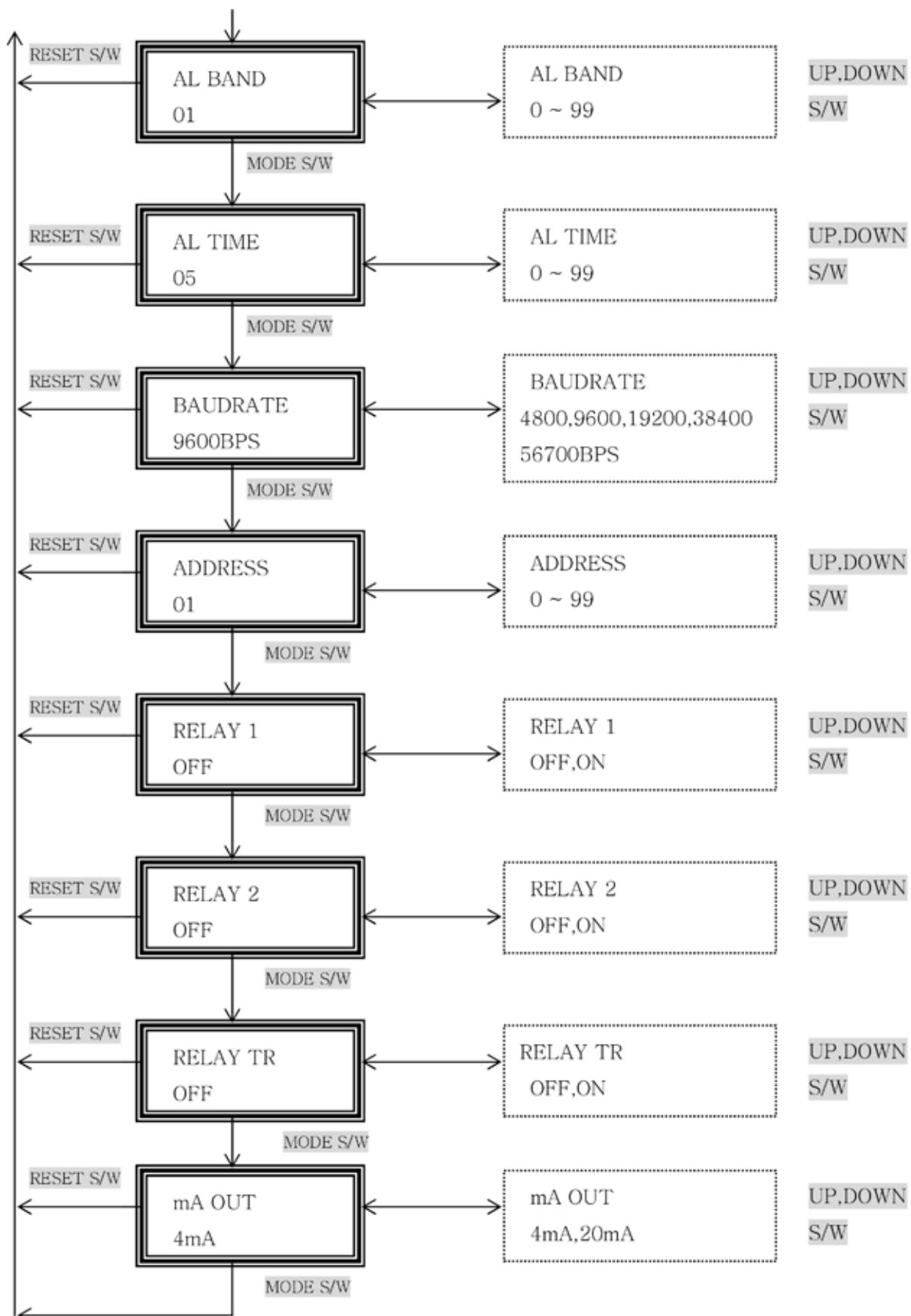
- According to 'AL TYPE', alarm #2 on.

**(2.6) MOTOR (Suction pump flow rate control)**

- Set the flow rate from 0 to 100ml / min.

### [3] OPTION MODE





(\*\*\*) 'OPTION MODE' is scarcely used. Please press password '507' to enter the 'OPTION MODE'

**(3.1) DP POINT (Set decimal point of density values)**

- Change decimal point according to the measurement range.

**(3.2) UNIT(Select density unit)**

- 3 options: %LEL, PPM, %.

**(3.2) GAS TYPE(Display measuring gas)**

- O<sub>2</sub>, HCl, and so on.

**(3.3) OFFSET(Compensation of measured value)**

- Compensate the measured value.

(ex) OFFSET: If it sets '+5',

→ When the measured value is '-5', it have to display -5. But it displays '0' after compensation of '+5'.

**(3.4) INITTIME(Initialization time)**

- After certain time from power on, sensor can provide stable output.

**(3.5) AL-BAND(ALARM DEAD BAND)**

Relay output usually repeats on/off around the alarm set value and it makes trouble. 'D-BAND' function gives hysteresis value on the alarm set value to remove this kind of trouble.

(ex1) If 'ALARM 1' sets 20, 'ALARM TYPE' sets 'H&H' & 'D-BAND' sets '3'

→ When value displays higher than 20, alarm on ⇔ lower than 17, alarm off.

(ex2) If 'ALARM 1' sets 20, 'ALARM TYPE' sets 'H&L' & 'AL-BAND' sets '3'

→ When value displays lower than '20', alarm on ⇔ higher than '23', alarm off.

**(3.6) AL TIME (ALARM DELAY TIME)**

This function is to prevent the normal operation of sensor against any momentary malfunctions affected by outside impact or noise.

(ex) When alarm value sets '50' & 'AL TIME' sets '5'.

→ Only when the measured value keeps higher than alarm set value during longer than '5' seconds, alarm on.

**(3.7) BAUDRATE**

- Set RS-485 baud rate.

**(3.8) ADDRESS**

- Set RS-485 address.

**(3.9) RELAY 1 [OFF]**

- Self test mode to diagnose 'ALARM-1' relay output.

**(3.10) RELAY 2 [OFF]**

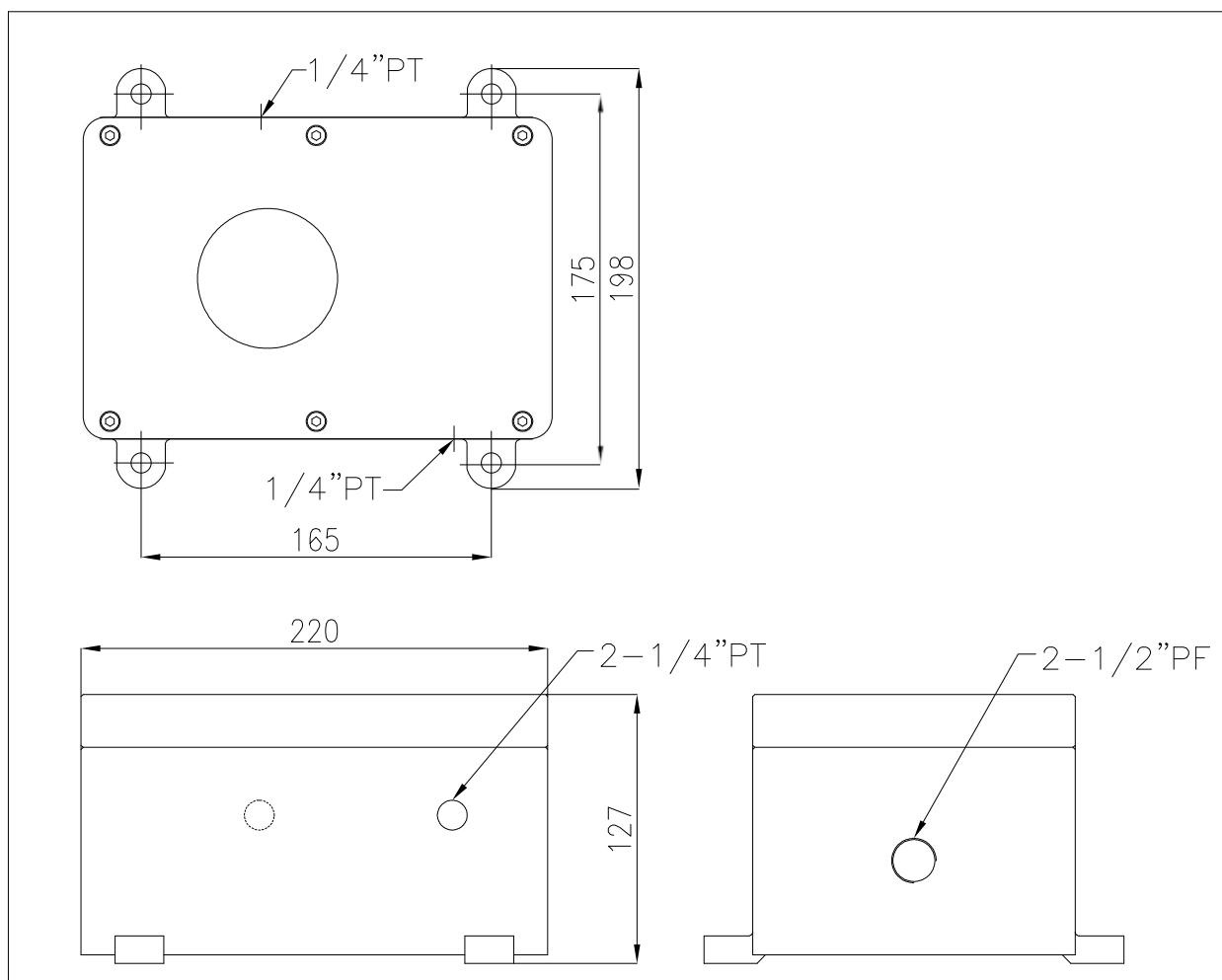
- Self test mode to diagnose 'ALARM-2' relay output.

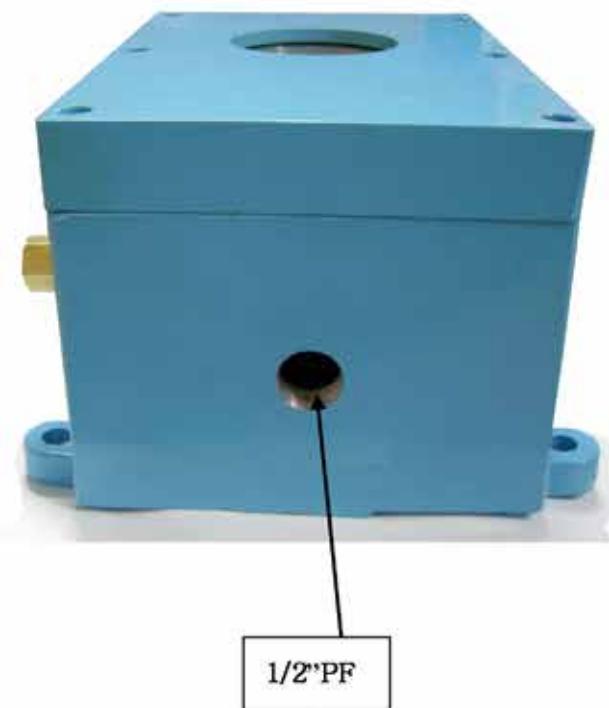
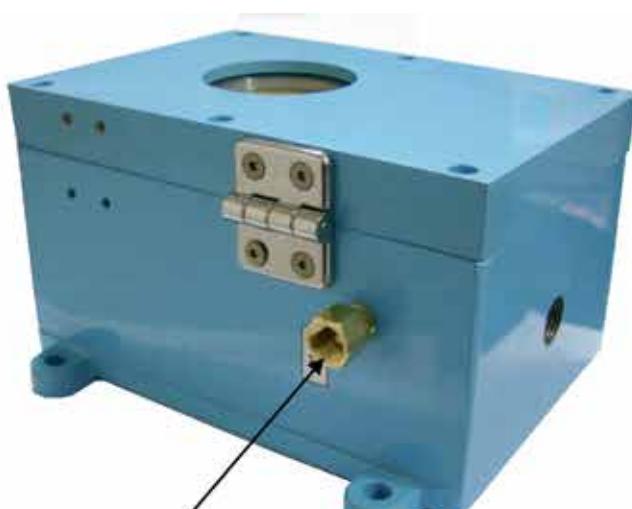
**(3.11) RELAY TR [OFF]**

- Self test mode to diagnose 'ALARM TROBLE' relay output.

**(3.12) mA OUT**

- Self test mode to diagnose analogue signal output.





**DA-800 Toxic gas list**

| Target Gas            | Formula                          | Measuring Range | Code Number                             |
|-----------------------|----------------------------------|-----------------|---|
| Acetaldehyde          | CH <sub>3</sub> CHO              | 0~500 ppm       | DA-800-CH <sub>3</sub> CHO              |
| Ammonia               | NH <sub>3</sub>                  | 0~100 ppm       | DA-800-NH <sub>3</sub>                  |
| Arsine                | AsH <sub>3</sub>                 | 0~1.00 ppm      | DA-800-AsH <sub>3</sub>                 |
| Arsenic Trichloride   | AsCl <sub>3</sub>                | 0~1.00 ppm      | DA-800-AsCl <sub>3</sub>                |
| Arsenic Trifluoride   | AsF <sub>3</sub>                 | 0~10.0 ppm      | DA-800-AsF <sub>3</sub>                 |
| Arsenic Pentafluoride | AsF <sub>5</sub>                 | 0~10.0 ppm      | DA-800-AsF <sub>5</sub>                 |
| Boron Trichloride     | BCl <sub>3</sub>                 | 0~15.0 ppm      | DA-800-BCl <sub>3</sub>                 |
| Boron Tribromine      | BBBr <sub>3</sub>                | 0~15.0 ppm      | DA-800-BBr <sub>3</sub>                 |
| Boron Trifluoride     | BF <sub>3</sub>                  | 0~10.0 ppm      | DA-800-BF <sub>3</sub>                  |
| Butanethiol           | C <sub>4</sub> H <sub>9</sub> SH | 0~10.0 ppm      | DA-800-C <sub>4</sub> H <sub>9</sub> SH |
| Carbonyl Fluoride     | COF <sub>2</sub>                 | 0~10.0 ppm      | DA-800-COF <sub>2</sub>                 |
| Carbon Dioxide        | CO <sub>2</sub>                  | 0~5000 ppm      | DA-800-LCO <sub>2</sub>                 |
| Carbon Dioxide        | CO <sub>2</sub>                  | 0~5.00 %        | DA-800-MCO <sub>2</sub>                 |
| Carbon Dioxide        | CO <sub>2</sub>                  | 0~100 %         | DA-800-HCO <sub>2</sub>                 |
| Carbon Monoxide       | CO                               | 0~500 ppm       | DA-800-CO                               |
| Carbon Tetrachloride  | CCl <sub>4</sub>                 | 0~30.0 ppm      | DA-800-CCl <sub>4</sub>                 |
| Chlorine              | Cl <sub>2</sub>                  | 0~10.0 ppm      | DA-800-Cl <sub>2</sub>                  |
| Chlorine Dioxide      | CLO <sub>2</sub>                 | 0~2.00 ppm      | DA-800-CLO <sub>2</sub>                 |
| Chlorine Trifluoride  | CLF <sub>3</sub>                 | 0~2.00 ppm      | DA-800-CLF <sub>3</sub>                 |
| Diborane              | B <sub>2</sub> H <sub>6</sub>    | 0~1.00 ppm      | DA-800-B <sub>2</sub> H <sub>6</sub>    |
| Dichlorosilane        | SiH <sub>4</sub> Cl <sub>2</sub> | 0~10.0 ppm      | DA-800-SiH <sub>4</sub> Cl <sub>2</sub> |
| Disulfur Decafluoride | S <sub>2</sub> F <sub>10</sub>   | 0~10.0 ppm      | DA-800-S <sub>2</sub> F <sub>10</sub>   |
| Disulfur Dichloride   | S <sub>2</sub> Cl <sub>2</sub>   | 0~10.0 ppm      | DA-800-S <sub>2</sub> Cl <sub>2</sub>   |
| Flourine              | F <sub>2</sub>                   | 0~10.0 ppm      | DA-800-F <sub>2</sub>                   |
| Formic Acid           | HCOOH                            | 0~500 ppm       | DA-800-HCOOH                            |
| Germane               | GeH <sub>4</sub>                 | 0~1.00 ppm      | DA-800-GeH <sub>4</sub>                 |
| Germanium Chloride    | GeCl <sub>4</sub>                | 0~10.0 ppm      | DA-800-GeCl <sub>4</sub>                |
| Hydrazine             | N <sub>2</sub> H <sub>4</sub>    | 0~10.0 ppm      | DA-800-N <sub>2</sub> H <sub>4</sub>    |
| Hydrogen              | H <sub>2</sub>                   | 0~2000 ppm      | DA-800-H <sub>2</sub>                   |
| Hydrogen Bromide      | HBr                              | 0~10.0 ppm      | DA-800-HBr                              |

|                                |   |            |  |
|--------------------------------|---|------------|--|
| Hydrogen Chloride              | HCl   | 0~10.0 ppm | DA-800-HCl   |
| Hydrogen Cyanide               | HCN   | 0~50.0 ppm | DA-800-HCN   |
| Hydrogen Fluoride              | HF  | 0~10.0 ppm | DA-800-HF  |
| Hydrogen Sulfide               | H <sub>2</sub> S                              | 0~100 ppm  | DA-800-H <sub>2</sub> S                              |
| Iodine <sup>2</sup>            | I <sub>2</sub>                                | 0~10.0 ppm | DA-800-I <sub>2</sub>                                |
| Isopropanol <sup>2</sup>       | (CH <sub>3</sub> ) <sub>2</sub> CHOH          | 0~500 ppm  | DA-800-(CH <sub>3</sub> ) <sub>2</sub><br>CHOH       |
| Methanol <sup>2</sup>          | CH <sub>3</sub> OH                            | 0~500 ppm  | DA-800-CH <sub>3</sub> OH                            |
| Nitric Oxide                   | NO  | 0~100 ppm  | DA-800-NO  |
| Nitrogen Dioxide               | NO <sub>2</sub>                               | 0~20.0 ppm | DA-800-NO <sub>2</sub>                               |
| Nitrogen Trifluoride           | NF <sub>3</sub>                               | 0~30.0 ppm | DA-800-NF <sub>3</sub>                               |
| Oxygen                         | O <sub>2</sub>                                | 0~30 % vol | DA-800-O <sub>2</sub>                                |
| Ozone                          | O <sub>3</sub>                                | 0~1.00 ppm | DA-800-O <sub>3</sub>                                |
| Phosgene                       | COCl <sub>2</sub>                             | 0~5.00 ppm | DA-800-COCl <sub>2</sub>                             |
| Phosphine                      | PH <sub>3</sub>                               | 0~1.00 ppm | DA-800-PH <sub>3</sub>                               |
| Phosphorus<br>Trichloride      | PCl <sub>3</sub>                              | 0~15.0 ppm | DA-800-PCl <sub>3</sub>                              |
| Phosphorous                    | PCl <sub>5</sub>                              | 0~15.0 ppm | DA-800-PCl <sub>5</sub>                              |
| Phosphoryl<br>Chloride         | POCl <sub>3</sub>                             | 0~10.0 ppm | DA-800-POCl <sub>3</sub>                             |
| Silane                         | SiH <sub>4</sub>                              | 0~20.0 ppm | DA-800-SiH <sub>4</sub>                              |
| Silicon<br>Tetrachloride       | SiCl <sub>4</sub>                             | 0~10.0 ppm | DA-800-SiCl <sub>4</sub>                             |
| Stibin <sup>2</sup>            | SbH <sub>3</sub>                              | 0~1.00 ppm | DA-800-SbH <sub>3</sub>                              |
| Sulfur Dioxide                 | SO <sub>2</sub>                               | 0~20.0 ppm | DA-800-SO <sub>2</sub>                               |
| Sulfuryl Fluoride <sup>2</sup> | SO <sub>2</sub> F <sub>2</sub>                | 0~10.0 ppm | DA-800-SO <sub>2</sub> F <sub>2</sub>                |
| Sulfur Tetrafluoride           | SF <sub>4</sub>                               | 0~9.00 ppm | DA-800-SF <sub>4</sub>                               |
| Trichlorosilane                | SiHCl <sub>3</sub>                            | 0~15.0 ppm | DA-800-SiHCl <sub>3</sub>                            |
| Thiophene                      | C <sub>4</sub> H <sub>4</sub> S               | 0~50.0 ppm | DA-800-C <sub>4</sub> H <sub>4</sub> S               |
| Tin Tetrabromide               | SnBr <sub>4</sub>                             | 0~10.0 ppm | DA-800-SnBr <sub>4</sub>                             |
| Tin Tetrachloride              | SnCl <sub>4</sub>                             | 0~30.0 ppm | DA-800-SnCl <sub>4</sub>                             |
| Tin Tetrafluoride              | SnF <sub>4</sub>                              | 0~10.0 ppm | DA-800-SnF <sub>4</sub>                              |
| Titanium<br>Tetrachloride      | TiCl <sub>4</sub>                             | 0~10.0 ppm | DA-800-TiCl <sub>4</sub>                             |
| Trichlorosilane                | SiHCl <sub>3</sub>                            | 0~10.0 ppm | DA-800-SiHCl <sub>3</sub>                            |
| Trichlortriazine               | C <sub>3</sub> Cl <sub>3</sub> N <sub>3</sub> | 0~10.0 ppm | DA-800-C <sub>3</sub> Cl <sub>3</sub> N <sub>3</sub> |
| Trifluorotriazine              | C <sub>3</sub> F <sub>3</sub> N <sub>3</sub>  | 0~10.0 ppm | DA-800-C <sub>3</sub> F <sub>3</sub> N <sub>3</sub>  |

**DA-800 Combustible gas list**

| Target gas           | Formula   | Explosion limit (%VOL) |
|----------------------|---|------------------------|
| Acetaldehyde         | CH <sub>3</sub> CHO   | 4                      |
| Acetic acid          | CH <sub>3</sub> COOH  | 4                      |
| Acetone              | CH <sub>3</sub> COCH <sub>3</sub>   | 2.5                    |
| Acetylene            | C <sub>2</sub> H <sub>2</sub>   | 2.5                    |
| Bezene               | C <sub>6</sub> H <sub>6</sub>   | 1.5                    |
| Butane               | C <sub>4</sub> H <sub>10</sub>  | 1.86                   |
| Chloro benzene       | C <sub>6</sub> H <sub>5</sub> Cl  | 1.3                    |
| Cyclohexane          | C <sub>6</sub> H <sub>12</sub>  | 1.3                    |
| Di-Methylethar       | CH <sub>3</sub> OCH <sub>3</sub>  | 2                      |
| Ethane               | C <sub>2</sub> H <sub>6</sub>   | 3.22                   |
| Ethanol              | CH <sub>3</sub> CH <sub>2</sub> OH  | 3.6                    |
| Ethylene             | C <sub>2</sub> H <sub>4</sub>   | 2.75                   |
| Ethylene glycol (EG) | HOCH <sub>2</sub> CH <sub>2</sub> OH  | 3.2                    |
| Ethylene oxide (EO)  | C <sub>2</sub> H <sub>4</sub> O   | 3.0                    |
| Formic acid          | CH <sub>2</sub> O <sub>2</sub>  | 16.9                   |
| Gasoline             |   | 1.4                    |
| Heptane              | CH <sub>3</sub> (CH <sub>2</sub> ) <sub>5</sub> CH <sub>3</sub>                 | 1.05                   |
| Hydrogen             | H <sub>2</sub>  | 4                      |
| Iso-butane           | i-C <sub>4</sub> H <sub>10</sub>  | 1.8                    |
| Iso-propyl alcohol   | (CH <sub>3</sub> ) <sub>2</sub> CHOH  | 2                      |
| Methane              | CH <sub>4</sub>   | 5                      |
| Methyl alcohol       | CH <sub>4</sub> O   | 7.3                    |
| Methyl bromide       | CH <sub>3</sub> Br  | 1                      |
| Naphthalene          | C <sub>10</sub> H <sub>8</sub>  | 0.9                    |
| Octane               | CH <sub>3</sub> (CH <sub>2</sub> ) <sub>6</sub> CH <sub>3</sub>                 | 1                      |
| Pentane              | CH <sub>3</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub> | 1.5                    |
| Phenol               | C <sub>6</sub> H <sub>5</sub> OH  | 1.3                    |
| Propane              | C <sub>3</sub> H <sub>8</sub>   | 2.1                    |
| Propylene            | C <sub>3</sub> H <sub>6</sub>   | 2                      |
| Propylene oxide (PO) | C <sub>3</sub> H <sub>6</sub> O   | 2.3                    |
| Thinners             |   | 1                      |
| Toluene              | C <sub>7</sub> H <sub>8</sub>   | 1.2                    |
| Vinyl acetate (VAM)  | CH <sub>2</sub> =CHCOCH <sub>3</sub>  | 2.6                    |
| Vinyl chloride       | CH <sub>2</sub> =CHCl   | 3.6                    |

|        |                            |     |
|--------|----------------------------|-----|
| Xylene | $C_8H_{10}=C_6H_4[CH_3]_2$ | 1.1 |
|--------|----------------------------|-----|

\*For other gases(unlisted gases), Please contact us.